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Of

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THE BIBLE

BACKGROUND OF THE INVENTION

Field of the Invention

5 The present invention relates to axial cable connection compression tools generally and, more particularly, but not by way of limitation, to a novel axial cable connection compression tool having a toggle action and, with variations of a basic form, is able to compress a wide range of end connectors.

Background Art

10 Coaxial cables are used in a wide variety of applications. Such cables have end connectors that are typically applied using a compression tool to interfit the component parts of the connectors.

15 A typical compression tool is limited in mechanical advantage. For example, with one commonly used compression tool, mechanical advantage increases from 4.5:1 at beginning of compression to only 15.25:1 at final compression position. This increases operator fatigue and reduces productivity, since a relatively high degree of manual force is required. Also, the end of the compression cycle is not clearly defined, thus allowing connectors, which require high loads, not to be fully compressed. Most compression tools are not
20 configured for accessory products and thus are limited in the range of connectors that can be accommodated by one compression tool.

Furthermore, known compression tools do not have a conveniently used integral coaxial cable stripper.

25 Accordingly, it is a principal object of the present invention to provide a coaxial cable end connector compression tool that has a high range of mechanical advantage.

It is a further object of the invention to provide such a tool that can accommodate a wide range of end connectors, with minor modifications thereto.

It is an additional object of the invention to provide such a tool that has a

COMPRESSION TOOL WITH TOGGLE ACTION

Inventor: Richard A. Steiner

PATENT

122-113

clear tactile indication of the end of a compression cycle.

It is another object of the invention to provide such a tool that can be economically manufactured.

It is yet a further object of the invention to provide such a tool that has a conveniently used integral coaxial cable stripper.

Other objects of the present invention, as well as particular features, elements, and advantages thereof, will be elucidated in, or be apparent from, the following description and the accompanying drawing figure.

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SUMMARY OF THE INVENTION

The present invention achieves the above objects, among others, by providing, in a preferred embodiment, an end connector compression tool, comprising; a body; supports to support a cable and uncompressed end connector parts; a compression member axially movable with respect to said body to fixedly attach said end connector parts to said cable by compression of said end connector parts; a handle rotatably attached to said compression member at a first pivot point; and a link rotatably attached to said handle at a second pivot point and to said body at a third pivot point, such that rotation of said handle from an open position to a closed position effects compressive fixed attachment of said end connector parts to said cable. Said tool may have an integral coaxial cable stripping function included therein.

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BRIEF DESCRIPTION OF THE DRAWING

Understanding of the present invention and the various aspects thereof will be facilitated by reference to the accompanying drawing figures, provided for purposes of illustration only and not intended to define the scope of the invention, on which:

Figure 1 is a side elevational view of a basic compression tool according to the present invention, the tool being shown in open, non-compressing, position.

Figure 2 is a side elevational view of the compression tool, the tool being shown in closed, end-of-compression-cycle, position.

Figure 3 is a top plan view of the compression tool.

Figure 4 is a bottom plan view of the compression tool.

Figure 5 is a fragmentary, side elevational view of the compression tool in open position, with uncompressed end connection parts the end of a cable inserted therein.

Figure 6 is a fragmentary, side elevational view of the compression tool in fully closed position, with the end connection parts and the cable assembled.

Figure 7 is an end elevational view of the compression tool.

Figure 8 is a fragmentary, side elevational view of an embodiment of the compression tool employing auxiliary compression jaws.

Figure 9 is an end elevational view of the embodiment of Figure 8.

Figure 10 is a side elevational view of another embodiment of the compression tool.

Figures 11 and 12 are top plan and end elevational views, respectively, showing the tool of Figure 10 configured to attach end connectors to one range of sizes of coaxial cable.

Figures 13 and 14 are top plan and end elevational views, respectively, showing the tool of Figure 10 configured to attach end connectors to another range of sizes of coaxial cable.

Figure 16 is a fragmentary, top plan view, taken along line “16-16” of Figure 15.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Reference should now be made to the drawing figures on which similar or identical elements are given consistent identifying numerals throughout the various figures thereof, and on which parenthetical references to figure numbers direct the reader to the view(s) on which the element(s) being described is (are) best seen, although the element(s) may be seen on other figures also.

Figure 1 illustrates a compression tool, constructed according to the present invention, and generally indicated by the reference numeral 30. Compression tool 30 includes a body 40 with a compression tip carriage 42, carrying a compression tip 44, disposed in open channel 46 formed in body 40 for axial motion relative thereto, as shown by the single-headed arrow on Figure 1.

As best seen on Figures 3 and 4, body 40 is actually two pieces 40' and 40'' of stamped sheet metal separated, in part by a portion of plastic member 50 (Figure 3), in part by upper intermediate member 52 (Figure 3), in part by upper end member 54 (Figure 3), in part by lower immediate member 56 (Figure 4), and in part by lower end member 58 (Figure 4).

Referring again to Figure 1, pieces 40' and 40'' (Figures 3 and 4) are fixedly fastened together by suitable fasteners 60, 62, 64, and 66.

Continuing to refer to Figure 1, a handle 70 is rotatably attached to compression tip carriage at a first pivot point 72.

As best seen on Figure 4, handle 70 is actually two pieces 70' and 70'' of stamped sheet metal separated by a portion of a plastic member 80, the two pieces being held fixedly together by suitable fasteners 82 and 84.

Referring again to Figure 1, an intermediate link 90 formed from stamped sheet metal is rotatably attached at one end thereof to handle 70 at a second pivot point 92 and at the other end thereof to body 40 at a third pivot point 94. First and second, upper and lower spring loaded jaws 100 and 102 are rotatably attached, respectively, to upper and lower end members 54 and 58 by means of

first and second upper and lower pins 104 and 106. Upper and lower guard extensions 110 and 112, respectively, are provided to protect jaws 100 and 102.

Continuing to refer to Figure 1, the relative positions of pivot points 72, 92, and 94 are an important aspect of the present invention in providing toggle action and the resulting wide range of mechanical advantage. Here, dimensions A, B, C, and D preferably are spaced the following approximate distances:

$$A = 1.0$$

$$B = 8.0A$$

$$C = 1.4A$$

$$D = 8.4A.$$

Referring now to Figure 2, compression tool 30 is shown in its fully closed position wherein dimension $E = 0.2A$ and dimension $F = 9.5A$. Figure 2 also illustrates that tactile feedback is given when the end of a compression cycle is reached by the engagement of upper and lower stops 120 and 122, respectively, formed as extensions of upper and lower plastic members 50 and 80. A shoulder 48 formed on compression pin carriage 42 engages the end 49 of chamber 46 (Figure 1) to limit the degree of opening of compression tool 30.

Figures 5 and 6 illustrate the operation of compression tool 30. Referring first to Figure 5, uncompressed end connector parts 130 and an end of a coaxial cable 132 (shown in broken lines) are placed in chamber 46 and supported therein by spring loaded fingers 100 and 102 and compression pin 44. Handle 70 is then rotated from the position shown on Figure 5 (also Figure 1) to the position shown on Figure 6 (also Figure 2). This action compresses parts 130 and fixes them to the end of coaxial cable 132 and the finished product is then removed from tool 30.

Referring now to Figure 7, to assist in loading unassembled parts 130 and end of coaxial cable 132 (Figure 5) into chamber 46, finger pads 140 and 142 provided as extensions of spring loaded fingers 100 and 102 may be squeezed together to open the spring loaded fingers. A guard member 150 protects finger

pads 140 and 142.

Elements 100, 102, 104, 106, 110, and 112 (all best seen on Figure 1), and 140, 142, and 150 (all best seen on Figure 7) are formed in a single unit fixedly inserted into a transverse slot 160 defined in body 40.

5 With the above dimensions, the mechanical advantage of compression tool 30 increases from 4:1 in the open (uncrimped) position (Figure 1) to 200:1 in a nearly closed (fully crimped) position (Figure 2), a substantial increase over conventional compression tools. This minimizes user fatigue and promotes high levels of productivity.

10 Figure 8 illustrates basic tool 30 (Figure 1) with the addition of fixed and movable auxiliary jaws 200 and 202, respectively, the tool being indicated generally by the reference numeral 30'. Elements similar or identical to those of tool 30 are given primed reference numerals. Fixed auxiliary jaw 200 replaces upper end member 54 (Figure 7) and is an extension of body 40'. Movable auxiliary jaw 202 is an extension of compression pin carriage 42 (Figure 1) and replaces upper intermediate member 52. Movable auxiliary jaw 202 is guided in part by a pin 210 movable axially in a slot 212 defined in body 40'. It will be understood that tool 30' may be used for attaching two different end connectors to cable (neither shown).

15 20 Figure 9 further illustrates the components of tool 30'.

Figure 10 illustrates basic tool 30 (Figure 1) with an end extension 300 and a sliding plate 302, respectively, the tool being indicated generally by the reference numeral 30". Elements similar or identical to those of tool 30 are given double primed reference numerals. End extension 300 replaces upper and lower end members 54 and 58 (Figure 7) of tool 30 and is fixedly clamped between pieces 40'" and 40'" of body 40" (Figure 11). Sliding plate 302 replaces the elements in slot 160 (Figures 1 and 7) and is movably held in slot 160" by means of a ball detent lock mechanism 318 extending through end extension 300 and grippingly bearing against the sliding plate.

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Figure 11 illustrates tool 30" configured to attach end connectors to a first range of cable sizes, with sliding plate 302 moved to an inactive position and held there by means of ball detent lock 318 such that a cable (not shown) is supported by end extension 300.

5 Figure 12 further illustrates the arrangement of Figure 11.

Figures 13 and 14 illustrate sliding plate 302 moved to an active position and held there by means of ball detent lock 318 such that a cable (not shown) is supported by the sliding plate.

10 Figure 15 illustrates a further embodiment of the present invention, indicated generally by the reference numeral 500, the tool incorporating a stripping function. Since the stripping function may be used with any of the foregoing embodiments, only the features pertinent to the stripping function are given reference numerals and described.

15 Tool 500 includes a finger opening 510 disposed intermediate the ends of a handle 512, the handle having a handle lock 514 disposed between the distal ends of the handle and one side of a body 516. A compression pin carriage 520 has an opening 522 defined therethrough for the insertion therein of a coaxial cable (not shown). Compression pin carriage 520 has mounted on the near side thereof an insulation cutting blade 530 fixedly attached to the compression pin carriage by means of a threaded screw 532 and a locating pin 534. On the far side of compression pin carriage 520 there is mounted thereto a notched cutting blade 540 fixedly attached to the compression pin carriage by means of a threaded screw 542 and a locating pin (not shown) similar to locating pin 534. A return spring 550 is disposed between an upwardly extending flange 552 on compression pin carriage 520 and an upper intermediate member 554, the compression spring biasing the compression pin carriage to the right on Figure 15, thus causing handle 512 to move from the closed position shown on Figure 15 to an open position (similar to that shown on Figure 1) when handle lock 514 is released.

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COMPRESSION TOOL WITH TOGGLE ACTION

Inventor: Richard A. Steiner

PATENT

122-113

Figure 16 illustrates more clearly the mounting of cutting blades 530 and 540.

In the stripping operation, a coaxial cable (not shown) is inserted into opening 522. Then, handle lock 514 is rotatingly released, thus permitting compression pin carriage 530 to move rearwardly on Figure 15, forcing the coaxial cable against arcuate indentations formed on the two halves of body 516 and moving handle 512 to its open position. Insertion of a finger (not shown) in finger hole 510 and rotation of tool 500 about the coaxial cable causes cutting blade 530 to cut through the outer insulation layer on the coaxial cable, exposing the braided shield of the cable, and notched cutting blade 540 to cut to the center conductor on the cable. The cut material is then removed by pulling the coaxial cable from tool 500. Tool 500 can then be used in the manner described above to crimp end connectors to the cable.

From the above description, it is apparent that minimal variations to a basic tool permit a wide range of connectors to be compressed by the tool or coaxial cable stripped by the tool. These connectors include those furnished by Thomas & Betts (Snap-N-Seal), Gilbert (Ultra Seal), PPC (EXXL), and Antec (Digicon).

Having the handle behind the compression chamber offers the advantage of having easy access on MDU (multiple dwelling unit) enclosures and wall plate stub-ins.

Terms such as "above", "below", "upper", "lower", "inner", "outer", "inwardly", "outwardly", "vertical", "horizontal", and the like, when used herein, refer to the positions of the respective elements shown on the accompanying drawing figures and the present invention is not necessarily limited to such positions.

It will thus be seen that the objects set forth above, among those elucidated in, or made apparent from, the preceding description, are efficiently attained and, since certain changes may be made in the above construction without

COMPRESSION TOOL WITH TOGGLE ACTION
Inventor: Richard A. Steiner

PATENT
122-113

departing from the scope of the invention, it is intended that all matter contained in the above description or shown on the accompanying drawing figures shall be interpreted as illustrative only and not in a limiting sense.

5 It is also to be understood that the following claims are intended to cover all of the generic and specific features of the invention herein described and all statements of the scope of the invention which, as a matter of language, might be said to fall therebetween.

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